

PACCAR

Engine Aftertreatment Systems

Operator's Manual

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This manual illustrates and describes the operation of features or equipment which may be either standard or optional on this vehicle. This manual may also include a description of features and equipment which are no longer available or were not ordered on this vehicle. Please disregard any illustrations or descriptions relating to features or equipment which are not on this vehicle.

PACCAR reserves the right to discontinue, change specifications, or change the design of its vehicles at any time without notice and without incurring any obligation.

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Safety

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Safety

About This Manual

Please take the time to get acquainted with your vehicle by reading this Operator's Manual. We recommend that you read and understand this manual from beginning to end before you operate your truck. This manual explains the safe, efficient operation and maintenance of your vehicle.



NOTE: After you've read this manual, it should be stored in the cab for convenient reference and remain with this truck when sold.

Your vehicle may not have all the features or options mentioned in this manual. Therefore, you should pay careful attention to the instructions that pertain to just your vehicle. In addition, if your vehicle is equipped with special equipment or options

not discussed in this manual, consult your dealer or the manufacturer of the equipment. All information contained in this manual is based on the latest production information available at the time of publication. PACCAR reserves the right to make changes at any time without notice.

Safety Alerts

Please read and follow all of the safety alerts contained in this manual. They are there for your protection and information. These alerts can help you avoid injury to yourself, your passengers, and help prevent costly damage to the vehicle. Safety alerts are highlighted by safety alert symbols and signal words such as "WARNING", "CAUTION", or "NOTE". Please do not ignore any of these alerts.

WARNING



WARNING:

The safety message following this symbol and signal word provides a warning against operating procedures which could cause injury or even death. They could also cause equipment or property damage. The alert will identify the hazard, how to avoid it, and the probable consequence of not avoiding the hazard.

Example:



WARNING: Do not carry additional fuel containers in your vehicle. Fuel containers, either full or empty, may leak, explode, and cause or feed a fire. Do not carry extra fuel containers. Even empty ones are dangerous. Failure to comply may result in death, personal injury, equipment or property damage.

CAUTION**CAUTION:**

The safety alert following this symbol and signal word provides a caution against operating procedures which could cause equipment or property damage. The alert will identify the hazard, how to avoid it, and the probable consequence of not avoiding the hazard.

Example:

CAUTION: Continuing to operate your vehicle with insufficient oil pressure will cause serious engine damage. Failure to comply may result in equipment or property damage.

NOTE**NOTE:**

The alert following this symbol and signal word provides important information that is not safety related but should be followed. The alert will highlight things that may not be obvious and is useful to your efficient operation of the vehicle.

Example:

NOTE: Pumping the accelerator will not assist in starting the engine.

Illustrations

General Information

Some of the illustrations throughout this manual are generic and will not look exactly like the engine or parts used in your vehicle.

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Aftertreatment System (ATS)

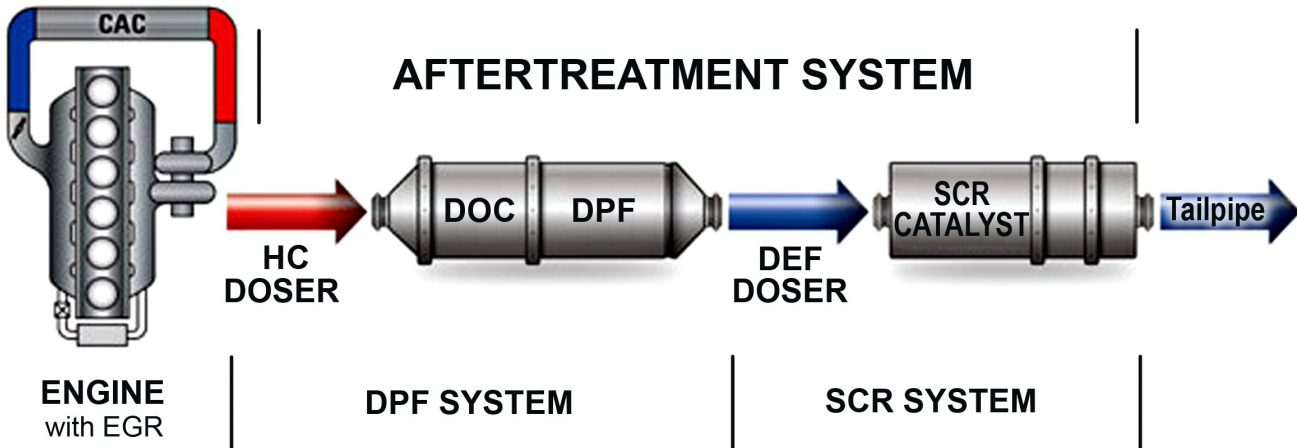
Introduction

The Aftertreatment System (ATS) on your vehicle is made up of two systems:

1. Diesel Particulate Filter (DPF) System
2. Selective Catalytic Reduction (SCR) System

They fulfill two primary functions; particulate reduction & nitrogen oxide (NOx) reduction.

This section of the manual describes how to interact and control these two systems. See the INFORMATION section starting on page 6-1 of this manual for more detailed information about the aftertreatment process and its components.



Diesel Particulate Filter (DPF) System

Introduction

The DPF system consists of a Hydrocarbon (HC) Doser, a Diesel Oxidation Catalyst (DOC), and a DPF. The DPF filters soot out of the exhaust. When activated the HC Doser sprays a small amount of diesel fuel (the HC) into the exhaust. The catalyst in the DOC reacts with the HC to generate heat. The heat is used to clean (regenerate) the DPF by reducing the trapped soot to ash.

Controlling the Regeneration Process

Your vehicle is equipped with either a two-position or three-position Regeneration Switch, mounted on the dash.

If equipped with a two-position Regeneration Switch, the driver can initiate a Parked Regeneration when certain operating conditions are suitable for regeneration, however, you will NOT be able to Stop a regeneration if the ATS has initiated one automatically. Refer to "[Parked Regeneration on page 3-11](#) "

If your vehicle is equipped with a three-position Regeneration Switch, the driver can control the regeneration by overriding the ATS when certain operating conditions are not suitable for regeneration. Refer to "[Stop an Automatic or Parked Regeneration on page 3-13](#) "

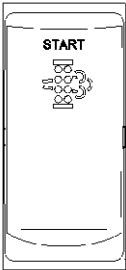


WARNING: If you operate in environments that contain explosive vapors or flammable materials, look to see if your vehicle's Regeneration Switch is equipped with a STOP function. The STOP function must be activated prior to entering the above environment(s) to prevent automatic engine regeneration from occurring, which could cause an explosion or fire. Failure to equip your vehicle with the proper switch (function) or failing to activate the STOP function before entering a combustible environment may cause an explosion or fire that could lead death, personal injury, equipment or property damage.



NOTE: To obtain a Regeneration Switch with a STOP function, contact your nearest authorized PACCAR dealer to obtain the proper switch and reprogramming of your engine's ECU.

Two-Position Regeneration Switch



Two-Position Regeneration Switch

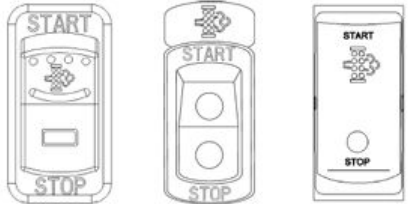


NOTE: Refer to " [DPF Regeneration on page 3-11](#) " for instructions on how to start or stop a ATS regeneration (three-position switch only).

Start

Depressing the button in the START direction for at least 4 - 8 seconds will initiate a parked regeneration.

Three-Position Regeneration Switch



Three-Position Regeneration Switches

Start

Depressing the button in the START direction for at least 4 - 8 seconds will initiate a parked regeneration.

Center (three position switch only)



*NOTE: During normal vehicle driving, the regeneration switch **must** be in the CENTER position.*

CENTER is the normal position of the switch. Unless you are manually initiating a parked regeneration or intentionally stopping a regeneration,

Diesel Particulate Filter (DPF) System

the switch should be in this position. Placing the switch in the center position will allow an automatic regeneration to occur if conditions allow.

Stop (three position switch only)

When STOP is pressed the system will not regenerate under any conditions.



CAUTION: Do not leave the switch in the STOP position unless you need to cancel or stop a regeneration. Running the engine with the switch in the STOP position will result in increased soot levels in the DPF and could eventually cause the engine to derate.

Aftertreatment System Warning Lamps

ATS specific warning lamps and indicator symbols are located on the main gauge cluster.



Diesel Particulate Filter (DPF) Warning Lamp Symbol



High Exhaust System Temperature (HEST) Warning Lamp Symbol

Functionality / Notification Information

The ATS will regenerate the DPF by using hot exhaust gases normally generated by the engine. This typically occurs during highway operation, is referred to as a "Passive" Regeneration, and is transparent to the operation of the vehicle.



Occasionally, the exhaust gases are not hot enough for passive regeneration. When this occurs, the ATS will regenerate the DPF by increasing the exhaust temperature. This is referred to as an "Automatic" Regeneration and is also transparent to vehicle operation. An Automatic Regeneration event typically lasts 30 minutes. During and shortly after the event, the exhaust gases from the DPF may reach temperatures in excess of 650° C (1200° F). See the information in the table below on probable causes and recommended actions related

to the warning lamps and indicator symbols of the ATS.

The ATS may not be able to regenerate the DPF when the vehicle is driven at extended low speeds or with frequent start and stops. In such cases, warning lamps and indicator symbols will alert the operator to take action. The operator should be aware of whether the lamps are on alone or in combination with others. The following table will describe each warning lamp(s) and what actions are needed from the operator.





Diesel Particulate Filter (DPF) System

Notification of High Exhaust System Temperature:









Warning Indicator	Condition	Operator Actions
 <p>HES lamp on</p>	<p>Any one or combination of these conditions:</p> <ul style="list-style-type: none"> Exhaust outlet temperature is elevated above normal (at least 450° C / 842° F) and vehicle slows below 5 mph / 8 kph. Normal driving but engine is under heavy loading. Automatic Regeneration in process Parked Regeneration in process 	<p>Follow all warnings listed below. Use the STOP function of the Regeneration Switch if the situation requires. Follow the instructions described under " Stop an Automatic or Parked Regeneration on page 3-13 ".</p> <p> WARNING: Temperature of the tail pipe, exhaust pipe, diesel particular filter (DPF), selective catalytic reduction (SCR) device and surrounding components including enclosures and steps, will be elevated during and shortly after a regeneration event or normal vehicle operation when engine is under high or heavy loading. If the High Exhaust System Temperature (HES) warning lamp is on:</p> <ul style="list-style-type: none"> Do not park in an area of combustible vapors or materials. You must keep combustibles at least five (5) feet away from the exhaust (outlet) steam (as it exits the tail pipe) while the HES lamp is illuminated. Always park your vehicle outside. Failure to do so could ignite an explosion or harm bystanders which could result in serious injury. Do not park in an area where people are close by. You must keep combustibles at least five (5) feet away from the exhaust outlet while the HES lamp is illuminated. Failure to do so could result in serious injury. Temperature of the tail pipe, exhaust pipes, diesel particular filter (DPF), selective catalytic reduction (SCR) device and surrounding components including enclosures and steps becomes elevated during engine operation or any regeneration event and can cause serious burns to the skin. Allow adequate cooling time before approaching, working on or near any part of the exhaust system or surrounding components.

Diesel Particulate Filter (DPF) System

Notification That Regeneration Is Required:

Warning Level	Warning Indicators	Condition	Operator Actions
1	 DPF lamp on	The soot level in the DPF is above the desired level and requires regeneration.	The DPF requires regeneration soon. Follow the instructions described under " DPF Regeneration on page 3-11 ".  <i>NOTE: If you ignore the warning lamp and do not initiate regeneration at the soonest, safest possible time, the DPF will become increasingly clogged with soot and can lead to engine shutdown.</i>
2	 DPF lamp flashes	The soot level in the DPF continues to stay above the desired level and requires regeneration.	Regenerate the DPF as soon as safely possible. Follow the instructions described under " DPF Regeneration on page 3-11 ".  <i>CAUTION: If you do not initiate regeneration after the DPF warning lamp begins to flash, you only have a short time before the Check Engine lamp will illuminate and the engine will go into a protection mode and derate power.</i>

Diesel Particulate Filter (DPF) System

Warning Level	Warning Indicators	Condition	Operator Actions
3	 <p>DPF lamp flashes</p>  <p>Check Engine lamp on</p>	<p>The soot level in the DPF continues to stay above the desired level and requires regeneration.</p> <p>The engine will derate power if action is not taken.</p>	<p>Regenerate the DPF immediately. Follow the instructions described under " Parked Regeneration on page 3-11 ".</p> <p> CAUTION: If you do not initiate regeneration after the DPF warning lamp begins to flash and the Check Engine lamp is on, you only have a short time before the Stop Engine lamp will illuminate and the engine will automatically begin to shutdown.</p> <p> NOTE: Under some conditions after prolonged stationary idling, a parked regeneration may be required without a level 1 or level 2 warning.</p>
4	 <p>DPF lamp flashes (MX engine only)</p>  <p>Stop Engine lamp on</p>	<p>The soot level in the DPF is now at full capacity.</p> <p>The engine will derate power and if the engine is not an MX, it will begin a shutdown sequence.</p> <p>When shutdown sequence is complete, the system will allow a restart.</p> <p> NOTE: The engine shutdown sequence is engine specific; therefore to learn how this system works on your vehicle, refer to the Engine Manufacturer's Operation and Maintenance Manual supplied with your vehicle.</p>	<p>At this point, you CANNOT regenerate the DPF. Take your vehicle to an Authorized PACCAR Dealer to have the DPF removed. They will either have to clean it or replaced it.</p> <p> WARNING: If the Stop Engine warning lamp illuminates, it means you have a serious engine system problem. This should be considered an emergency. You should stop the vehicle as safely as possible and turn OFF the ignition. The vehicle must be serviced and the problem corrected before driving again. Failure to comply may result in death, personal injury, equipment or property damage.</p>

DPF Regeneration

Carefully read the following instructions to regenerate the DPF. If you have any problems or difficulties contact your nearest authorized PACCAR dealer for assistance.

The ATS requires conditions typically found in highway driving to regenerate the DPF. If the DPF warning lamp is illuminated, the easiest option is to assist the ATS by proceeding to the nearest highway.

- Select a highway that has a posted legal speed of more than 35 mph.
- Drive your vehicle until the DPF lamp goes off. This may take 30 - 45 minutes of speeds greater than 20 mph (32 kph).

If your operation or planned route in the immediate future limits your ability to reach highway speeds, proceed to the next section titled Parked Regeneration.

Parked Regeneration

In very limited applications or operations the DPF must be regenerated by initiating a Parked Regeneration. Follow these seven steps to initiate a Parked Regeneration:

1. Pull the vehicle over to a safe location.
2. Ensure no one is in the immediate vicinity to the tail pipe.
3. Maintain a minimum of 5 feet of clearance to any combustible materials from the edge and top of the vehicle.



WARNING: Parking the vehicle too close to any combustible materials or vapors may start a fire, ignite an explosion or burn someone standing close by. Before pushing the Regeneration switch on the dash, walk around

your vehicle and ensure you have at least five (5) feet clearance from the sides and top of your vehicle to any combustibles. Ensure no one is in the immediate vicinity to the tailpipe. Failure to comply could ignite a fire or cause an explosion, resulting in death, personal injury, equipment or property damage.



WARNING: Never initiate a regeneration in a closed building or enclosure. Always park your vehicle outside and ensure no one is in the immediate vicinity. Failure to comply could ignite a fire or cause an explosion, resulting in death, personal injury,

Diesel Particulate Filter (DPF) System

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equipment or property damage.



NOTE: Typical operation areas or materials that can contain explosive vapors, flammable materials or people in close proximity of the vehicle are:

- Fuel depots
- Grain elevators
- Dry grass, leaves or trees
- Transfer refuse stations/dumps
- Parking lots
- Load/unload terminals



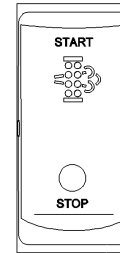
NOTE: While the list above may appear comprehensive, it is your responsibility to take the necessary precautions and be aware of your

surroundings and ensure that no combustibles (materials or vapors) or bystanders are close by before initiating a regeneration.

4. Verify that the following conditions are met before proceeding. A Parked Regeneration will not initiate if any of these conditions are not met:
 - Parking brake is applied / set
 - Engine is at low idle
 - DPF warning lamp is illuminated or flashing
 - Coolant is at operating temperature
 - No throttle, brake or clutch applied
 - PTO is disengaged
 - Transmission is in neutral
 - Cruise control switch is off

- Engine brake switch is off

5. Get out and walk all around vehicle to ensure that the vehicle is at least 5 feet away from all combustible materials and no one is in the immediate vicinity.
6. Climb back into the vehicle.
7. Push the Regeneration (START) Switch located on the dash for at least 4 - 8 seconds to initiate a Parked Regeneration.



Regeneration Switch



NOTE: Acknowledgment that a Parked Regeneration has initiated will vary by engine. The most predominant acknowledgement to you will be an increase in engine RPM and overall engine noise.



NOTE: A Parked Regeneration may take 30 or more seconds to initiate as the ATS system conducts various self-checks to verify all the system requirements have been met.

If you are unable to initiate a Parked regeneration and the DPF warning lamp is illuminated, contact your nearest PACCAR dealer for assistance.

Stop an Automatic or Parked Regeneration



NOTE: The information in this section only applies to vehicles equipped with a three-position Engine Regeneration Switch with a STOP position.

If an Automatic or Parked Regeneration is in process and you want the regeneration to stop, OR you want to prevent a regeneration from occurring, your vehicle is equipped with a switch that can STOP an Automatic or Parked Regeneration. Since Automatic Regenerations can occur at any time, you must depress the STOP portion of the Regeneration Switch ANYTIME you plan to drive your vehicle into a building, enclosure or area where the activation of a regeneration is not allowed. If the regeneration does not stop, turn the vehicle ignition OFF.



WARNING: Never allow an Automatic regeneration to automatically start while inside a building such as a service bay, shop or building of any kind. Any time you are parking your vehicle inside a building or enclosure, ALWAYS press the Regeneration (STOP) switch prior to entering the building. Failure to comply could ignite a fire or cause an explosion, resulting in death, personal injury, equipment or property damage.



WARNING: Never initiate a Parked Regeneration in a closed building or enclosure. Always park your vehicle outside. Failure to comply could ignite a fire or cause an explosion, resulting in death, personal injury, equipment or property damage.



WARNING: *If you operate in environments that contain explosive vapors or flammable materials, look to see if your vehicle's Regeneration Switch is equipped with a STOP function. The STOP function must be activated prior to entering the above environment(s) to prevent automatic engine regeneration from occurring, which could cause an explosion or fire. Failure to equip your vehicle with the proper switch (function) or failing to activate the STOP function before entering a combustible environment may cause an explosion or fire that could lead to death, personal injury, equipment or property damage.*



NOTE: *To obtain a Regeneration Switch with a STOP function, contact an authorized PACCAR dealer to obtain the proper switch and reprogramming of your engine's ECU.*

Idling in Freezing Temperatures

Idling the engine for 3 or more hours in freezing temperatures causes the build up of soot and moisture in the DPF. Extra heat is required to oxidize the soot and moisture by using the following methods:

- **DPF Regeneration:**
If the DPF Lamp turns on follow the instructions described under "[DPF Regeneration on page 3-11](#)".



NOTE: *If you ignore the warning lamp and do not initiate regeneration at the soonest, safest possible time, the DPF will become increasingly clogged with soot and can lead to engine shutdown.*

- **PACCAR MX Engine:**

the aftertreatment temperatures are suitable.



CAUTION: If the DPF lamp has not turned on, raise the engine speed to 1200 RPM and run the engine fan for 10 minutes while parked. Failure to warm up the DPF in this gradual manner could damage the DPF requiring it to be replaced.

- **PACCAR PX-6 and PX-8 Engines and Cummins ISL Engine:**

Regardless if the DPF lamp is on or off, the engine speed will automatically increase to 1000 to 1100 RPM and remain at this speed for 10 minutes.

If necessary, the RPMs can be lowered by depressing the throttle, clutch, or brake pedal.

If the engine continues to idle, the aftertreatment system will try again to raise the idle speed until

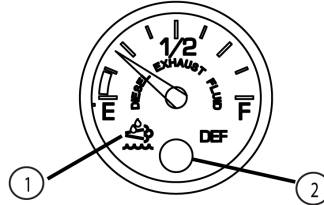
Selective Catalytic Reduction (SCR) System



Selective Catalytic Reduction (SCR) System

Introduction

The SCR system consists of a Diesel Emissions Fluid (DEF) Doser and a SCR Catalyst. The DEF Doser sprays a small amount of DEF into the exhaust. The SCR catalyst reacts with the DEF to break down the Nitrogen Oxides (NOx) in the exhaust into nitrogen and water vapor.

Diesel Exhaust Fluid (DEF) Gauge



- 1  DEF Symbol
- 2  DEF Warning Lamp

DEF is consumable and needs to be replenished so monitor the DEF level gauge as you would the fuel level gauge.

The DEF warning lamp will illuminate for the following 3 reasons:

1. DEF Level Warning: To warn you to refill the DEF tank. There

are 4 stages to this warning (see DEF Level Warning table [on page 3-18](#)).



CAUTION: If the DEF warning lamp turns on due to the DEF level, refill the DEF tank. Failure to refill may cause the engine to derate and limit vehicle speed.

2. DEF Quality: If the engine detects that DEF quality is below acceptable levels. There are 3 stages to these warnings (see DEF Quality Warning table [on page 3-19](#)).



CAUTION: If the DEF warning lamp turns on due to DEF Quality, see [Contamination/Incorrect Fluid on page 6-11](#) for corrective action. Failure to correct may cause the

engine to derate and limit vehicle speed.









3. SCR System Tampering: to warn you if the engine system detects failures that may be the result of tampering with the SCR system. There are 3 stages to this warning (see SCR System Tampering Warning table [on page 3-20](#)).



CAUTION: If the DEF warning lamp turns on due to System Tampering, see your authorized PACCAR dealer to have this repaired. Failure to repair the system may cause the engine to derate and limit vehicle speed.











Selective Catalytic Reduction (SCR) System

DEF Level Warning

Warning Level	Warnings Indicators	Condition	Effect on Engine
0	None	DEF Level greater than 10% (1/8 tank)	None
1	 DEF Warning Lamp on	DEF Level at 10% (1/8 tank)	None
2	 DEF Warning Lamp flashing	DEF Level between empty and 10% (1/8 tank)	None
3	  DEF Warning Lamp flashing Check Engine Lamp on	DEF Level almost empty	Engine power derated
4	    DEF Warning Lamp flashing Check Engine Lamp on MIL Lamp on (Not on MX engine) Stop Engine Lamp may be on	DEF Level empty	Engine power derated and/or vehicle speed significantly limited











Selective Catalytic Reduction (SCR) System

DEF Quality

Warning Level	Warnings Indicators			Condition	Effect on Engine	
0	None			No Quality Issue	None	
1	 DEF Warning Lamp on (MX engine only)	 on (Not on ISX Engine)	 MIL Lamp on (ISX engine only)	Quality Issue Detected	None	
2	 DEF Warning Lamp flashing (MX engine only)	 Check Engine Lamp on	 MIL Lamp on (ISX engine only)	Detected + 10 hours	Engine power derated	
3	 DEF Warning Lamp flashing (MX engine only)	 Check Engine Lamp on	 MIL Lamp on (ISX engine only)	 Stop Engine Lamp may be on	Detected + 20 hours	Engine power derated and/or vehicle speed significantly limited

Selective Catalytic Reduction (SCR) System

SCR System Tampering

Warning Level	Warnings Indicators			Condition	Effect on Engine	
0	None			No Tampering Issue	None	
1	 DEF Warning Lamp on (MX engine only)	 Check Engine Lamp on	 MIL Lamp on (ISX engine only)	Tampering Detected	None	
2	 DEF Warning Lamp flashing (MX engine only)	 Check Engine Lamp on	 MIL Lamp on (ISX engine only)	Detected + 10 hours	Engine power derated	
3	 DEF Warning Lamp flashing (MX engine only)	 Check Engine Lamp on	 MIL Lamp on (ISX engine only)	 Stop Engine Lamp may be on	Detected + 40 hours	Engine power derated and/or vehicle speed significantly limited

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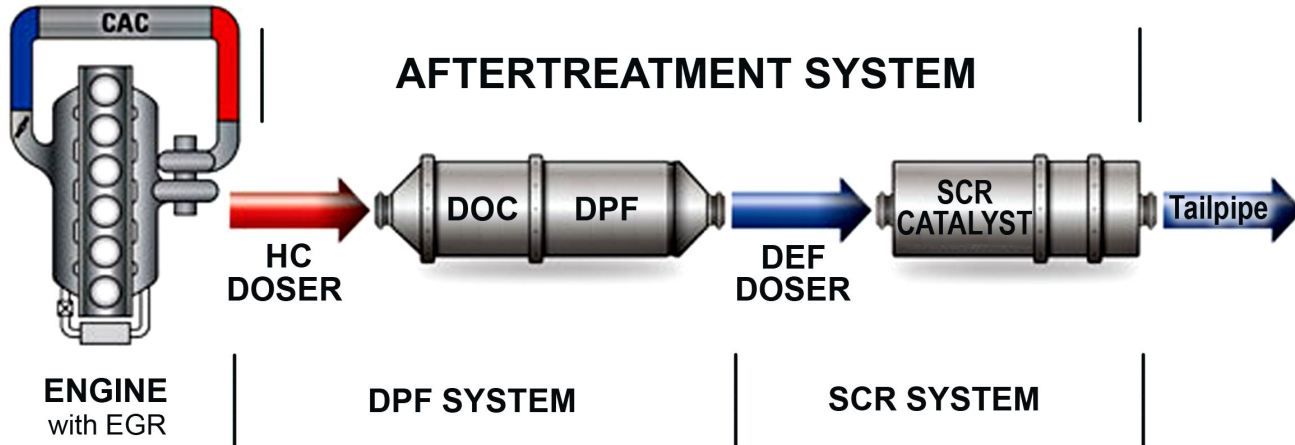
Introduction

The Aftertreatment System (ATS) on your vehicle is made up of two systems:

1. Diesel Particulate Filter (DPF) System
2. Selective Catalytic Reduction (SCR) System

This section of the manual provides more detailed information about the aftertreatment process and its components.

They fulfill two primary functions; particulate reduction & nitrogen oxide (NOx) reduction.



Tampering with Aftertreatment System

The aftertreatment system for your vehicle as installed from the factory was specifically designed to meet the emissions requirements of the US Environmental Protection Agency and California Air Resources Board. Any changes of component locations or modifications of any aftertreatment system components may reduce the emission effectiveness and you may be subject to fines under the United States Clean Air Act.

Diesel Particulate Filter (DPF) System

Overview

The DPF system consists of a Hydrocarbon (HC) Doser, a Diesel Oxidation Catalyst (DOC), and a DPF.

The components of the DPF system perform the following functions:

- The ATS inlet and outlet adapt the vehicle exhaust piping to the ATS, and also provide a mounting location for the aftertreatment gas temperature sensors.
- The DPF differential pressure sensor measures the restriction across the DPF.
- The DPF filters soot out of the exhaust.
- When activated the HC Doser sprays a small amount of diesel fuel (the HC) into the exhaust. The

catalyst in the DOC reacts with the HC to generate heat. The heat is used to clean (regenerate) the DPF by reducing the trapped soot to ash.

- Soot is composed of the partially burned particles of fuel that occur during normal engine operation (black smoke).
- Over time, both soot and ash accumulate in the DPF and must be removed. Soot is removed by a process called regeneration. Ash is removed by removing the DPF and cleaning it at specified intervals.
- A vehicle with a DPF has up to two additional indicator lamps on the dashboard. The two additional lamps, along with the check engine lamp, alert the operator of the status of the DPF.



CAUTION: Do not submerge or allow water to enter the DPF assembly. Components of the assembly can be damaged and effect the performance of the aftertreatment system. Failure to comply may result in equipment or property damage.



NOTE: Refer to your engine manufacturer's Operator's Manual for diesel particulate filter (DPF) maintenance information.



NOTE: Refer to your vehicle or engine manufacturer's Operator's Manual for additional information on the engine indicator lamps.

Diesel Particulate Filter (DPF) System



NOTE: Ultra low sulfur diesel (ULSD) fuel is required for engines equipped with an aftertreatment diesel particulate filter. If ULSD is not used, the engine may not meet emissions regulations, and the DPF or aftertreatment diesel oxidation catalyst (DOC) can be damaged.

Selective Catalytic Reduction (SCR) System

Overview

The SCR system is composed of several main components:

1. Diesel Emissions Fluid (DEF) Controller
2. DEF Dosing Unit
3. DEF Dosing Valve
4. SCR Catalyst



NOTE: It is unlawful to tamper with, modify, or remove any component of the SCR system. It is also unlawful to use DEF that does not meet the specifications provided or to operate the vehicle/equipment with no DEF.

DEF is required for an engine equipped with a SCR system. DEF is a fluid that

is sprayed into the exhaust gas prior to the SCR catalyst. The DEF vaporizes and decomposes to form carbon dioxide and ammonia. The ammonia reacts with the NO_x emissions over the aftertreatment SCR catalyst to form nitrogen and water.

DEF:

- may have a slight ammonia smell
- is colorless
- is non-toxic and non-polluting
- is non-flammable

Selective Catalytic Reduction (SCR) System

Diesel Exhaust Fluid (DEF) Recommendations and Specifications



WARNING: *It is unlawful to tamper with or remove any component of the aftertreatment system. It is also unlawful to use a Diesel Exhaust Fluid (DEF) that does not meet the specifications provided or to operate the vehicle/equipment with no Diesel Exhaust Fluid (DEF).*



WARNING: *Diesel Exhaust Fluid (DEF) contains urea. Do not get the substance in your eyes. In case of contact, immediately flush eyes with large amounts of water for a minimum of 15 minutes. Do not swallow internally. In the event the diesel exhaust fluid is ingested, contact*

a physician immediately. Reference the Materials Safety Data Sheet (MSDS) for additional information.



CAUTION: *Never attempt to create Diesel Exhaust Fluid (DEF) by mixing agricultural grade urea with water. Agricultural grade urea does not meet the necessary specifications required and the aftertreatment system may be damaged.*

PACCAR Inc requires the use of DEF meeting ISO 22241-1. There is NO acceptable substitute.



NOTE: *Some locations may reference the DIN 70070 standard. DEF specification limits of this standard are identical to ISO 22241-1.*

PACCAR Inc is not responsible for failures or damage resulting from

what PACCAR Inc determines to be abuse or neglect, including but not limited to: operation without correctly specified DEF; lack of maintenance of aftertreatment; improper storage, or shutdown practices; unauthorized modifications of the engine and aftertreatment. PACCAR is also not responsible for failures caused by incorrect DEF or by water, dirt or other contaminants in the DEF. Refer to your engine and vehicle operator's manuals for maintenance, storage, and shutdown information.

For engines using SCR operating in the United States and Canada, it is recommended that the DEF used be certified by the American Petroleum Institute (API).



NOTE: *To ensure the correct DEF is used, PACCAR Inc recommends the use of TRP CleanBlue Diesel Exhaust Fluid which is available in different*

quantity options from small to bulk containers.



- DEF is readily available at truck stops and at all PACCAR Engine dealers. For assistance locating DEF contact your local PACCAR authorized repair location.
- If your vehicle is out of DEF and you are unable to locate a source to purchase DEF, please contact the vehicle OEM customer care center at the telephone number provided in the vehicle operator's manual. The vehicle OEM customer care center will be

able to contact the nearest dealer location to you and arrange for an emergency shipment of DEF to your location 24 hours a day.

The following are other common names used for Diesel Exhaust Fluid (DEF):

- AUS 32 (Aqueous Urea Solution 32)
- AdBlue
- NOx Reduction Agent
- Catalyst Solution

Regardless of what the DEF is called, the DEF must meet the ISO 22241-1 specifications.

Storage

i *NOTE: The following information is for reference and is to be used as a guideline only. There are many factors that determine Diesel Exhaust Fluid (DEF) shelf life, with temperature and duration being two of the major determining contributors. If in doubt, replace the fluid with known quality DEF. DEF has a limited shelf life, both in the vehicle's diesel exhaust fluid tank and in storage/bulk/transportation containers.*


The following conditions are ideal for maintaining DEF quality and shelf life during prolonged transportation and storage:

- Storage temperature between 23°F and 77°F (-5°C and 25°C)

Selective Catalytic Reduction (SCR) System

- Store in sealed containers to avoid contamination
- Avoid direct sunlight

In these conditions, Diesel Exhaust Fluid (DEF) has a minimum expected shelf life of 18 months. If stored at higher temperatures for extended periods of time, the shelf life will be reduced by approximately 6 months for every 5°C (9°F) above the highest storage temperature listed above. Long term storage in a vehicle (in excess of 6 months) is not recommended.

 **NOTE:** To assist in preventing DEF from deteriorating when stored in the vehicle's DEF tank, locate and plug the tank's venting to seal the tank exposure to the atmosphere.

Handling



CAUTION: If Diesel Exhaust Fluid (DEF) is spilled on metal surfaces (for example the steps, fuel tanks or grab handles) rinse and clean immediately with water. Failure to do so may leave permanent corrosive stains on the metal surfaces which can not be removed.

- Make sure to only use approved containers to transport and store DEF. Containers made of polyethylene and polypropylene are recommended.
- If DEF is spilled, rinse and clean immediately with water.
- Avoid prolonged contact with skin. In case of contact, wash with immediately with soap and water. If not washed immediately, when the DEF dries, a white film will be

left that can be more difficult to wash off.



NOTE: Spilled DEF if left to dry or wiped away with a cloth only will leave a white residue. Failure to clean the spilled DEF may result in an incorrectly diagnosed leak of the DEF Dosing system.

Before using containers, funnels, etc. that will be used to dispense, handle or store DEF, make sure to wash thoroughly to remove any contaminants and then rinse with distilled water.



NOTE: Do not use tap water to rinse components that will be used to deliver diesel exhaust fluid. Tap water will contaminate the DEF. If distilled water is not available, rinse with tap water and then rinse with DEF.

Disposal

If disposing of Diesel Exhaust Fluid (DEF), always check with the local authority regulations on proper disposing process and requirements.

Contamination/Incorrect Fluid



CAUTION: Never add water or any other fluid besides what is specified to the DEF tank. The aftertreatment system may be damaged.

In the event that the incorrect fluid is added to the Diesel Exhaust Fluid tank, such as, but not limited to:

- Water
- Diesel Fuel
- Hydraulic Fluid
- Coolant
- Windshield Washer Fluid

Contact a local PACCAR Authorized Repair location to determine the appropriate repair direction. If only water has been added to the DEF tank, drain the DEF tank, flush with distilled water and refill with new and/or known good DEF.

Selective Catalytic Reduction (SCR) System

Freezing



CAUTION: The Diesel Exhaust Fluid (DEF) system purges to prevent damage from freezing. If your vehicle is equipped with battery disconnect switches do NOT disconnect battery power within two minutes of switching the ignition key off. Failure to comply may result in vehicle or property damage.



CAUTION: Do NOT add any chemicals/additives to the Diesel Exhaust Fluid (DEF) in an effort to prevent freezing. If chemicals/additives are added to the DEF, the aftertreatment system may be damaged.

DEF will freeze around -12°C (11°F). The DEF system on the vehicle is designed to accommodate this and does not require any intervention.

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